

## GREENKOTE Multi-layer Coatings

Type	Code	Application	Base metal	Color	Coating Properties			Notes
					Base coating thick. variety, $\mu\text{m}$	Topcoating thickness, variety, $\mu\text{m}$	Salt spray test hrs	
PM-1/1H + E-coating	PM-1/1H+E	High corrosion and wear resistance	Carbon and low-alloy steels, cast iron	Black mainly	15...80	10...35	to 2500 hrs and more	For heavy marine, industrial, tropical and rural environments; suitable for small and medium parts.
PM-1/1H + powder epoxy topcoat	PM-1/1H+PET	High corrosion and wear resistance	Carbon and low-alloy steels, cast iron	Any	15...80	8...25	to 1000 hrs and more	For heavy marine, industrial, tropical and rural environments; suitable for small and medium parts. Dry lubricants may be added.
PM-1/1H + powder epoxy + polyester topcoat	PM-1/1H+PEPT	High corrosion, UV and wear resistance	Carbon and low-alloy steels, cast iron	Any	15...80	8...25	to 1000 hrs and more	For heavy marine, industrial, tropical and rural environments; suitable for small and medium parts. Dry lubricants may be added.
PM-10/21 + E-coating	PM-10/21+E	High corrosion resistance	Carbon and low-alloy steels, cast iron	Black mainly	5...15	10...35	to 2500 hrs and more	For heavy marine, industrial, tropical and rural environments; suitable for small and medium parts.
PM-10/21 + powder epoxy topcoat	PM-10/21+PET	High corrosion resistance	Carbon and low-alloy steels, cast iron	Any	5...15	8...25	to 1000 hrs and more	For heavy marine, industrial, tropical and rural environments; suitable for small and medium parts. Dry lubricants may be added.
PM-10/21 + powder epoxy + polyester topcoat	PM-10/21+PEPT	High corrosion and UV resistance	Carbon and low-alloy steels, cast iron	Any	5...15	8...25	to 1000 hrs and more	For heavy marine, industrial, tropical and rural environments; suitable for small and medium parts. Dry lubricants may be added.